

MOSA

Сварочный аппарат DSP 2x400 PS CHOPPER TECNOLOGY



Архангельск (8182)63-90-72
Астана +7(7172)727-132
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
Волгоград (844)278-03-48
Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06
Ижевск (3412)26-03-58
Казань (843)206-01-48

Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81
Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41

Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16
Пермь (342)205-81-47
Ростов-на-Дону (863)308-18-15
Рязань (4912)46-61-64
Самара (846)206-03-16
Санкт-Петербург (812)309-46-40
Саратов (845)249-38-78

Смоленск (4812)29-41-54
Сочи (862)225-72-31
Ставрополь (8652)20-65-13
Тверь (4822)63-31-35
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Тула (4872)74-02-29
Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
Челябинск (351)202-03-61
Череповец (8202)49-02-64
Ярославль (4852)69-52-93

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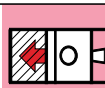
ENGINE DRIVEN WELDER

DSP 2x400 PS CHOPPER TECHNOLOGY

- High frequency Digital Control of welding current
- Multi process welder:
 - SMAW: Shielded Metal Arc welding (Stick)
 - GMAW: Gas Metal Arc Welding (MIG)
 - FCAW: Flux Cored Arc Welding (Flux Cored)
 - GTAW: Gas Tungsten Arc Welding (TIG)
 - GMAW - P: Pulsed MIG (OPTION)
- Low welding current range (50%) in C.C. mode
- Auxiliary power (40 kVA)
- Protection: Ground fault interrupter
- Modern, fuel efficient, diesel engine (1500 rpm)
- Engine protection (oil pressure/temperature/over speed)
- Large (102 l) fuel tank for up to 13 hours operation
- Running gear (optional)



Standard equipment



Diesel engine



Water cooling



Electric starter



Battery 12V



Hour meter



Engine protection



Overspeed



Fuel level gauge/low fuel



High oil temperature



Low oil pressure



Battery charger indicator



Welding Digital Control



Asynchronous alternator



Welding voltmeter ammeter



Auxiliary voltmeter



Thermal shut off



3~ EEC Socket 400V EEC



1~ EEC Socket 230V EEC



1~ Socket 230V Schuko



Ground fault interrupter



Ready for RC



Lifting eye

Options on request



- Plug 400V 32A 3PNT (T)
- Plug 230V 32A 2PT (M)
- Plug 110V 32A 2PT (M)
- RC1/90° Remote control with cable 20m
- Welding cables K400 (20+15m, 50mm²)
- Welding cables K500 (20+15m, 50mm²)
- Cold start aid
- Site tow CTL45/CTLR45
- Earthing Kit MT10/MT25

On request order



- Other Voltage and frequencies (60 Hz)
- Polarity Change

Technical data

DSP 2x400 PS

D.C. WELDING - SMAW (Stick)/ GTAW (TIG) - COSTANT CURRENT (C.C)

Contact starting (TIG)

Current Range	10 - 400 A
Open Circuit Voltage	68V
Duty Cycle	2x400A-35%; 2x360A-60%; 2x330A-100%
Electrode diameter	1.6 - 6 mm

D.C. WELDING - GMAW (Mig)/ FCAW (Flux Cored) - COSTANT VOLTAGE (C.V) single station (each position)

Voltage Range	16 - 36V
Duty cycle	2x360A-60%; 2x330A-100%
Wire diameter (MIG)	0.6 ÷ 1.6 mm
Wire diameter (Flux - Cored)	1 ÷ 2 mm

A.C. GENERATION 50 Hz, asynchronous, three-phase, self-excited, self-regulated, brushless

Three-phase generation	40 kVA / 400 V / 58 A
Single-phase generation	20 kVA / 230 V / 87 A (*max power)
Single-phase generation	10 kVA / 110 V / 90.9 A (*max power)
Duty cycle	100%
Insulating class	H

* For available power see version

ENGINE

Diesel, 4-stroke, water cooled

Type	PERKINS 1103A 33TG1
Output *	45.6 kW (62.1 HP)
Speed	1500 rpm
Displacement	3300 cm ³
Cylinders	3
Fuel consumption	215 g/kWh

* Maximum output (not overloadable) according to ISO 3046/1

GENERAL SPECIFICATIONS

Tank capacity	102 l
Running time (at duty cycle 60%)	13 h
Protection	IP 44
Dimensions * Lxwxh (mm)	2490x1030x1300 (1480)
Weight *	1300 kg
Noise level	94 LWA (69 dB(A) - 7 m)

* Dimensions and weight are inclusive of all parts without wheels and towbar

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